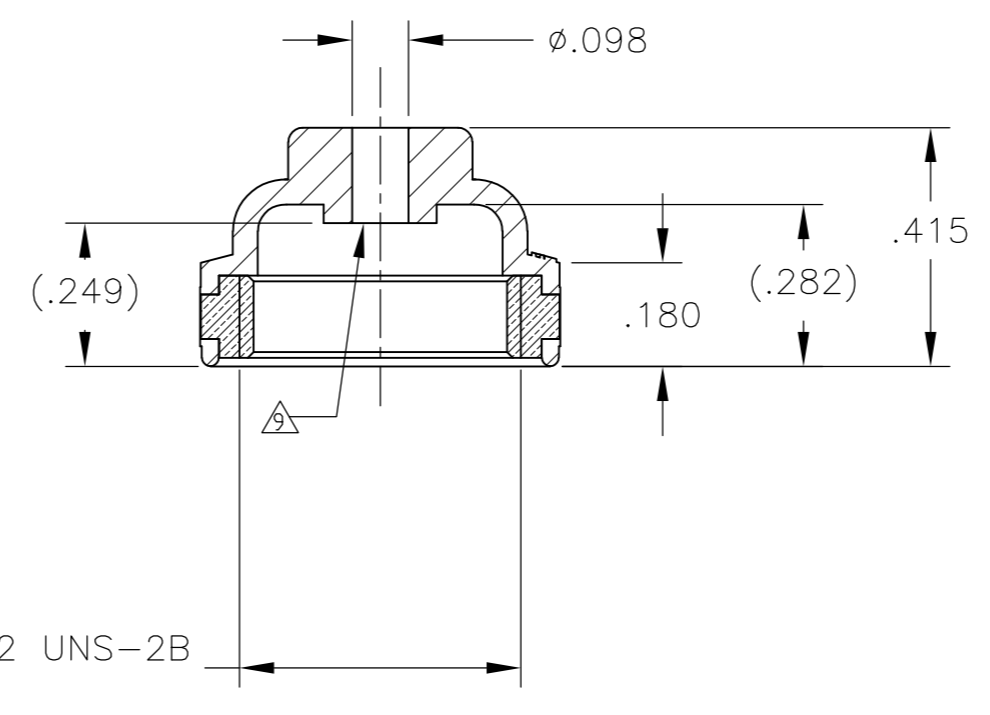
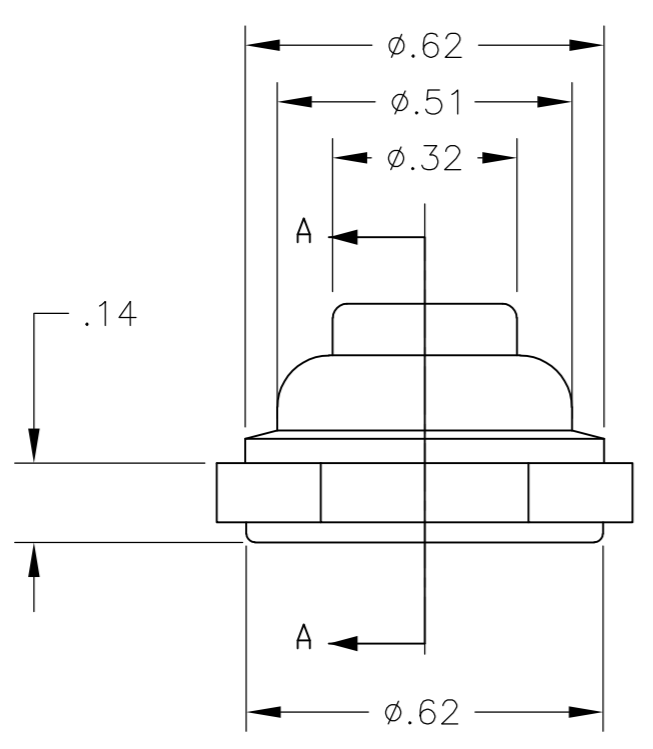
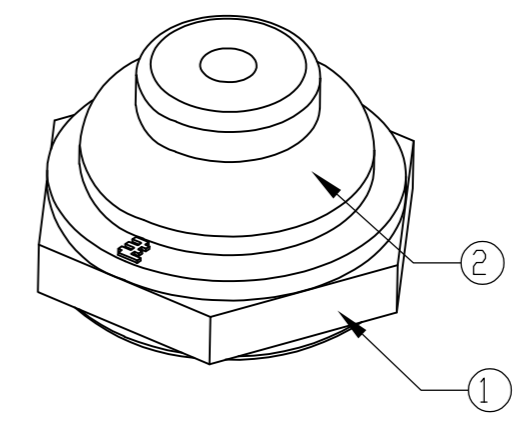
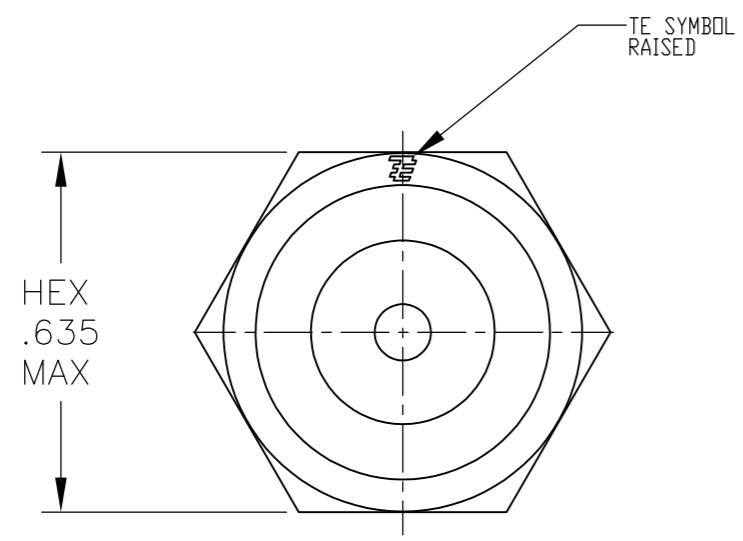


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
AD	00	B	REVISED PER ECO-08-031349	16DEC08	HMR	MW	



- NOTES:
1. ALL COLORS AND MATERIALS MADE FROM ONE TOOL.
 2. SOME DIMENSIONS MAY VARY DUE TO DIFFERENT COMPOUND SHRINKAGE FACTOR.
 4. MINOR FLASH ACCEPTABLE ON INSERT THREAD.
 5. BLACK FINISH/NICKEL PLATING ON INSIDE THREADS REMOVED DUE TO MOLDING PROCESS PERMITTED.
 6. RUBBER TO METAL BOND MUST MEET OR EXCEED THE TEAR STRENGTH OF RUBBER.
 7. RUBBER OVERLAY PERMISSIBLE OVER HEX FLATS AS SHOWN IN THE DRAWING.
 9. TREAT WITH PERMANENT LUBRICANT
 10. COMPONENTS MUST COMPLY WITH THE EUROPEAN DIRECTIVE 2002/95/EC ON RESTRICTION OF THE USE OF CERTAIN HAZARDOUS SUBSTANCES IN ELECTRICAL AND ELECTRONIC EQUIPMENT (RoHS DIRECTIVE).

SECTION A-A

ALCO PART NUMBER	PART NUMBER	HEX NUT MATERIAL	RUBBER BOOT MATERIAL
BT1532004	1825600-1	BRASS, BLACK OXIDE PER MIL-F-495	SILICONE, COLOR BLACK
BT1532204	1825600-2	BRASS, NICKEL PLATE PER QQ-N-290	SILICONE, COLOR RED
BT1532804	1825600-3	BRASS, NICKEL PLATE PER QQ-N-290	SILICONE, COLOR GRAY

NO.	DESCRIPTION	DRAWING NO.	MATERIAL
①	NUT 15/32-32 UNS-2B	HEX NUT 15/32-32	BRASS, FINISH AS PER ABOVE TABLE
②	RUBBER BOOT	RUBBER BOOT	SILICONE PER ZZ-R-765, CLASS 3A, GRADE 50 COLOR AS PER ABOVE TABLE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 03JAN2008	Tyco Electronics Corporation Harrisburg, PA 17105-3608																	
DIMENSIONS: INCHES		CHK M WILBOURN 03JAN2008																		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M WILBOURN 03JAN2008																		
<table border="1"> <tr><td>0 PLC</td><td>±</td><td>-</td></tr> <tr><td>1 PLC</td><td>±</td><td>-</td></tr> <tr><td>2 PLC</td><td>±</td><td>.01</td></tr> <tr><td>3 PLC</td><td>±</td><td>.005</td></tr> <tr><td>4 PLC</td><td>±</td><td>-</td></tr> <tr><td>ANGLES</td><td>±</td><td>-</td></tr> </table>		0 PLC		±	-	1 PLC	±	-	2 PLC	±	.01	3 PLC	±	.005	4 PLC	±	-	ANGLES	±	-
0 PLC	±	-																		
1 PLC	±	-																		
2 PLC	±	.01																		
3 PLC	±	.005																		
4 PLC	±	-																		
ANGLES	±	-																		
MATERIAL	FINISH	WEIGHT	SIZE A2																	
-	-	-	CAGE CODE 00779																	
CUSTOMER DRAWING		SCALE 3:1	DRAWING NO. 1825600																	
		SHEET 1 of 1	RESTRICTED TO -																	
		REV B																		

1825600